

## Yield Data Collection BMPs: Minimizing errors and downtime

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## Discussion Topics

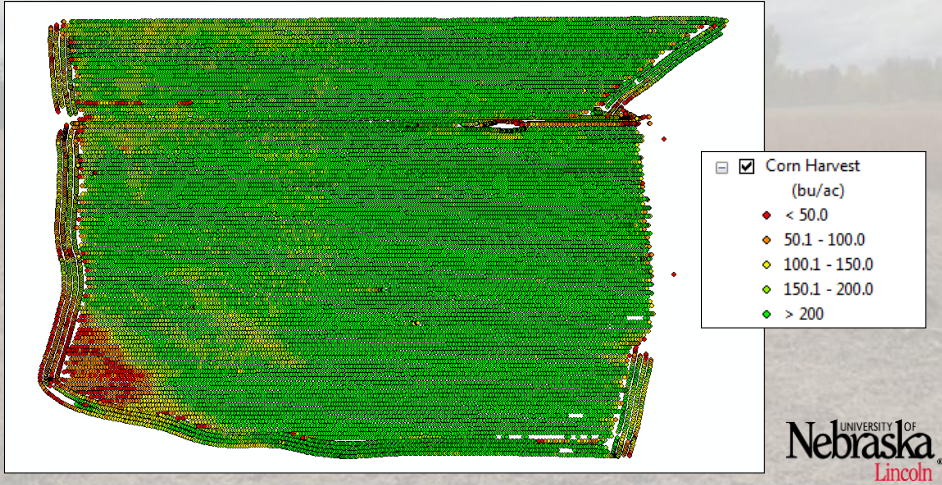
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- Examples of Yield Data Error Sources
- How do these errors contribute to incorrect yield
- Tips and solutions to minimize these errors
- Other time-saving tips in the field and office

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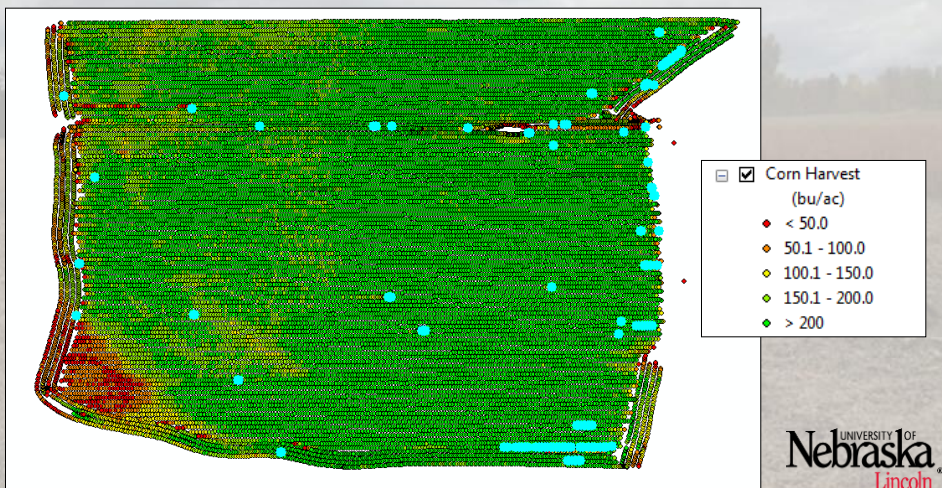
## Sources of Yield Data Error

- 2012 Corn Harvest w/ GreenStar System



## Sources of Yield Data Error

- Locations where yield > 350 bu/ac



## Travel Distance Errors

Obj_Id	Distance_f	Track_deg	Crop_Flv	Moistur	Yld_Mass_W	Yld_Vol_We	Yld_Mass_D	Yld_Vol_Dr	Humidity
2	0.0757	270.1797	0.3464	16.22	13283.3473	237.2136	13092.6922	233.8089	
9	0.0772	278.2187	2.6578	16.61	100000.4	1785.8039	98106.2748	1751.9786	
60	0.0838	224.9028	1.6976	19.4	58800.8429	1050.06	55756.8449	995.7039	
61	0.0864	224.9062	5.1783	19.4	174137.9241	3109.7494	165123.7256	2948.7741	
221	0.0868	280.0819	2.9903	19.08	100000.4	1785.8039	95200.3808	1700.0853	
495	0.0868	3.6675	0.0115	14.21	383.1031	6.8414	383.1031	6.8414	
1	0.1045	89.2969	3.5969	14.78	100000.4	1785.8039	100000.4	1785.8039	
3	0.1085	270.1797	1.6535	16.22	44235.8463	789.9623	43600.9318	778.624	
499	0.1197	271.2178	0.3043	15.07	7382.8166	131.8421	7376.7366	131.7335	
6	0.1207	272.6409	2.0751	18.49	49944.4825	891.9069	47893.8208	855.2863	
241	0.131	88.8687	0.1168	13.21	2588.5761	46.2267	2588.5761	46.2267	
412	0.1409	94.41	0.496	9.94	10222.263	182.5488	10222.263	182.5488	
8	0.1478	278.22	0.226	17.2	4440.5923	79.3	4325.6593	77.2475	
220	0.1525	280.0819	4.4342	19.08	84464.6469	1508.3669	80410.3438	1435.9653	
498	0.1525	271.2178	1.95	15.07	37135.129	663.1579	37104.5471	662.6118	
534	0.1634	267.385	1.8167	20.26	32280.1142	578.4572	30282.5448	540.7847	
413	0.1737	94.41	1.7417	9.94	29113.3766	519.9057	29113.3766	519.9057	
1	0.1742	270.1797	0.3464	16.22	5776.5469	103.1574	5693.6365	101.6768	

## Travel Distance Errors

- Some monitors still round off to the nearest inch
- So, for a travel distance of 9.5 to 10.499 inches, we would have a distance of 10 in....or 10% potential error
- We need to clean the data in this case to eliminate any data below 20 in. to ensure that our data will have less than 5% error
- This shouldn't affect much of our data, 34 in./sec is about 1.1 mph

## Header Cut Width Errors

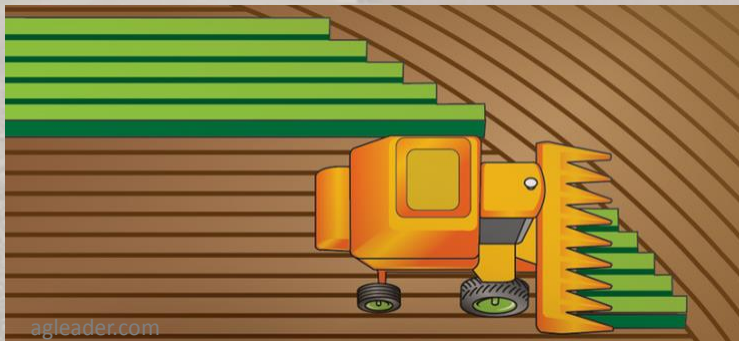
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- The cut width you've entered is very important, it feeds directly into the yield equation
- Say you have a 40 ft. header and are only harvesting 36 ft. ...that 4 ft. of error equals 10%
- Auto swath has been added to many systems...this will help for cut width, but may also contribute some errors depending on your settings...

## Header Cut Width Errors

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- Looking at an 8 row header (30 in. rows)
- Swath width is set for 30 in. but 100% overlap (it won't stop the swath until the entire 30 in. is cut)
- This could create a short period of cut width error of 12.5% (30 in. divided by 240 in.)



## Travel Distance Errors

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- Quick stops and starts can affect the yield estimation significantly
- Try to minimize acceleration in the field if feasible
- The effects of new technologies (e.g., opti-crop) that try to optimize flow through combine by controlling speed may affect this
- If you're harvesting downed corn, you might calibrate a point for a very slow speed to compensate for low flows
- Imagine moving at 6 mph and you slow quickly to 5.4 mph...that's a potential for 10% error

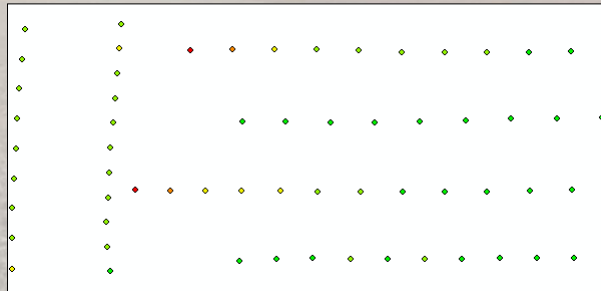
## Lag Time Errors

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- It takes time for the material to travel from the header to the mass flow sensor
- Most systems allow you to enter a “flow delay time” to compensate for this
- Typically around 12 sec
- This time may change slightly based on harvester settings and loading in the cylinder
- Mostly affect our “start of pass” and “end of pass” numbers; but stops in the field are also affected
- Data are shifted by the yield monitor or software program

## Lag Time Errors

- Remember the time from the mass flow sensor until grain enters the tank (1 to 2 sec)
- Too much delay will shift the data too far!
- We can still post process the data to correct, but if you don't, this will cause error



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## Yield Monitor Calibration

- Calibration must be conducted properly according to manufacturer specifications
- Beginning of every season (can be adjusted later in software if necessary)
- Different crops need their own calibration
- Different test weight and moisture content may also require their own calibration
- Remember flow ranges!
- Expectations from low to high
- Speed or cut width works
- Must maintain stability

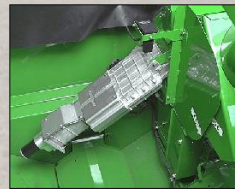
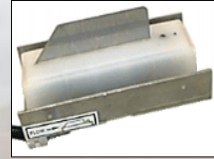


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## Moisture Sensing

### Moisture sensors have limits:

- Most cannot provide reliable results when moisture exceeds 35%
- Readings below 10% should also be considered as suspect
- Readings below 5% usually indicate an error or failure in the system
- Check the sensor often to ensure that it is kept clean



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## The Mass Flow Sensor

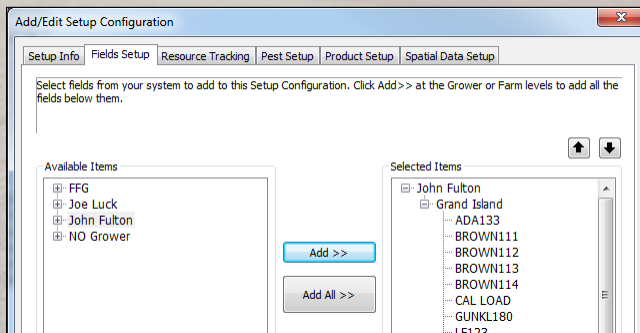
- This is the most critical component of the yield monitoring system
- Check to ensure that material does not build up on the sensor (high moisture content crops)
- Clean the sensor if necessary
- If physical adjustments are made, you will need to recalibrate
- Worn parts may need to be replaced
- Check cables and connectors for wear



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## More tips:

- Maintain field notes when possible, sometimes we forget what occurred when harvesting
- Use the office software to export your grower/farm/field information directly to the monitor...you won't have to type it in all the time



## Summary

- Errors will occur but we can minimize them
- We can improve the quality of the yield data
- Some things can save us a little time in the process

