ABSTRACT: Identifying high oil yield, low water use crops suitable for biodiesel production is a key component of addressing feedstock availability that will support the development of biodiesel production facilities in Nebraska. Expanded oilseed production can develop new economic opportunities for agricultural producers and suppliers in Nebraska.

Growth in the biodiesel industry brings challenges and opportunities

Biodiesel is a bio-based renewable fuel derived from vegetable oils or animal fats that can be burned neat or blended with petroleum diesel for use in diesel engines. It is produced through a chemical reaction that removes glycerin molecules from the triglyceride molecules. This process called transesterification results in a fuel that has fuel properties very similar to petroleum based diesel fuels. The primary differences between biodiesel and petroleum diesel are the reduced emission profile when biodiesel is burned and cold flow constraints associated with biodiesel fuel.

Biodiesel production is expanding rapidly in the United States and around the world. The U.S. biodiesel industry has grown from selling a half a million gallons in 1999 to sales over 250 million gallons in 2006. Production capacity has also expanded dramatically in anticipation of continued growth. The National Biodiesel Board estimates production capacity is 1.85 billion gallons per year from 165 operating plants as of September 2007. Approximately 100 additional production facilities are under construction with a potential production capacity of approximately an additional billion gallons per year.¹ This level of production capacity prepares the biodiesel industry for

future sales growth, but it is also driving the cost of vegetable oil and animal fat to record prices that make it difficult to profitably produce biodiesel.

Animal fat is a co-product of the animal slaughter and rendering industry and are typically priced at a discount to vegetable oils. However, due to strong demand, the price of animal fat has raised from historical prices of 10 to 15 cents per pound to nearly 30 cents per pound in September 2007. Biodiesel produced from animal fat has a gel point of approximately 50 to 60°F, which limits its use as a neat fuel or even biodiesel-petroleum fuel blends to relatively warm applications. The gel point for biodiesel produced from vegetable oil is approximately 25 to 35°F and when blended with petroleum diesel fuel at levels below 20% only raises the gel point of biodiesel-petroleum fuel blends a couple of degrees.

Soybean oil is the leading vegetable oil produced in the U.S. and is a co-product of soybean processing that has been processed primarily for soybean meal, a high protein animal feed. The availability of soybean oil and soybean processing facilities has made soybean oil the primary feedstock for the U.S. biodiesel industry. Other oilseed crops, such as sunflowers, canola (rape seed), brown mustard, and camelina can produce greater quantities of oil per acre, but production of these alternative oilseed crops is not common in Nebraska. Further more, processing facilities for these crops and markets for the protein meal co-products do not currently exist in Nebraska.

An advantage of sunflower and canola production over other alternative oilseeds is that production practices and co-product markets are common outside of Nebraska and could be adopted from near-by regions. Due to the higher oil content, mechanical processing facilities may be feasible at the local level rather than transporting oilseeds long distances to large scale solvent extraction facilities. More importantly, sunflowers and canola can produce oil that is highly desirable for human consumption. In efforts to produce healthier foods, the food industry has commitment to eliminating or lowering transfats and lowering saturated fat levels. With that in mind, oilseed processors may have the opportunity to market the oil into premium food grade markets. If the premium markets are fully supplied, a strong market will likely still exist for the commodity based biodiesel feedstock market.

Oilseed production and processing are key issues for the biodiesel industry, but they are also key issues for Nebraska’s agricultural producers as they adopt production
practices and crop rotation systems to maximize benefits from the market demands of
the biofuel industry. The University of Nebraska has and will continuing to research key
issues such as: biodiesel production processes, biodiesel application efficiencies,
biodiesel industry economics, oilseed processing systems, alternative oilseed
production, and integrated crop management systems for oilseeds throughout
Nebraska.

Suitable oilseed crops for Nebraska producers

A review of suitable oilseed varieties includes commercial and experimental varieties,
although an emphasis is placed on oilseeds that are most likely to be adapted by
producers in Nebraska: soybeans, sunflower, and canola. For this analysis, typical oil
contents have been assumed and the oil to biodiesel conversion rate for all oilseeds has
been assumed to be 1:1. A review of published literature reported soybean oil/biodiesel
yields range from 48 to 63 gallons per acre, while sunflower oil/biodiesel yields range
from 63 to 100 gallons per acre, and canola/rapeseed oil/biodiesel yields range from 63
to 127 gallons per acre. It appears these ranges are optimistic when compared to
historical production data averaged over extended production cycles, so the lower end
of the range should be used in most cases.

Soybeans are a familiar oilseed crop raised in Nebraska, but the oil content of the
soybean seed is relatively low (18 - 20%) compared to other oilseeds that typically will
have an oil content that exceeds 40%. Nebraska harvested 4.8 million acres of
soybeans on average from 2004 to 2006, of which 47% were reported as irrigated with
an average yield of 57 bushels per acre and the dry land yield averaged 41.6.2 This
level of production is equivalent to 235 million bushels of soybeans per year with
approximately 330 million gallons of oil available in the seeds at an18% oil content.
However, with mechanical extraction it is estimated the oil extraction yield would only be
12%, which would yield 220 million gallons of oil. Therefore, using soybean production
data averaged from 2004 to 2006, Nebraska produced the equivalent of 46 to 69
gallons per acre depending on the soybean processing method.

Sunflower production is relatively well established as an oilseed crop in the broader
region of the Great Plains with a regional processing facility in Goodland, KS. For most
Nebraska producers the distance to this delivery point has limited production. Current
plans for additional oilseed processing facilities in Nebraska could greatly reduce
transportation costs for a large production area in Nebraska. The state of Nebraska
only harvested 31,000 acres of oil type sunflowers in 2006 with an average yield of
1,200 pounds.3 Sunflowers have a typical oil content of 40%, but it will vary based on
production conditions. Typical dry land yields will range from 800 to 1,500 pounds per
acre, while irrigated yields are often targeted above 3,000 pounds per acre. The
national average yield for oil type sunflowers is 1,267 pounds per acre. At 40% oil
content, that is approximately 507 pounds of oil per acre available in the seeds. This is

reduced to 431 pounds of extractable oil per acre with mechanical extraction. Therefore, using soybean production data for 2006, the U.S. produced the equivalent of 57 to 67 gallons per acre depending on the oilseed processing method.

Canola production is not as widely accepted in Nebraska and Kansas as it is in other states of the Great Plains region. This is primarily attributed to the lack of development for varieties with good winter hardiness or spring frost tolerance in this area. Nebraska is located between the typical winter canola production region to the south and the spring canola production region to the north. In 2006, the United States harvested just over 1 million acres of canola. North Dakota represented over 90% of the production and Minnesota and Montana were the only others states to report canola production. The average yield for U.S. canola production from 2002 to 2006 was 1,403 pounds per acre. Like sunflowers, canola has a typical oil content of 40%. Oilseed yield is much like sunflowers with a typical dry land yields in the 1,000 to 1,500 pound per acre range while irrigated yields are targeted for the 2,500 to 3,500 range. At 40% oil content, the national U.S. canola average of 1,403 pounds per acre is approximately 561 pounds of oil per acre available in the seeds. This is reduced to 477 pounds of extractable oil per acre with mechanical extraction or approximately 63 to 74 gallons per acre.

Limited water availability and water management are key issues for Nebraska producers and alternative oilseed crops can expand the management options available to producers. Water management tools by Dr. Martin et al. and Dr. Hergert et al. integrate the water use/yield relationships with regional climatic data, costs of production, and water limitations to develop decision management tools for agricultural producers. The current version of the “Water Optimizer” includes sunflowers, while future versions are planned to also include canola and camelina. This tool can be used by producers to evaluate alternative water management strategies and estimate potential returns based on the selected criteria. This tool is a field-level, single-season program which computes how many acres to irrigate, which crops to produce and how much water to apply to each crop in a normal weather year.

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5 Derrel Martin, Ray Supalla and Scott Nedved, Departments of Biological Systems Engineering and Agricultural Economics, Institute of Agriculture and Natural Resources, University of Nebraska – Lincoln Lincoln, NE, March 2005. This program and instruction manual is available for download from the University of Nebraska at: [http://real.unl.edu/h20/download.html](http://real.unl.edu/h20/download.html) as of November 6, 2007.